



**POSITION GUIDELINE**

POSITION: Welder Fitter Class I

DEPARTMENT: Production

REPORTS TO: Fabricator Lead Hand

DATE PREPARED: Feb 3, 2009

**BRIEF DESCRIPTION OF RESPONSIBILITIES**

- Responsible for working safely in accordance with JNE procedures and OH&S regulations. This includes wearing appropriate personal protective equipment, using appropriate equipment and rigging, and maintaining good housekeeping in the job area.
- Interpret drawings to confirm welding requirements of each weld. By verifying the wire, gas and settings of the welding machine against the specification of the weld procedure of each weld.
- Welding and the weld clean up of white flagged fitted parts.
- Material handling of parts and finished fabrications.
- Work unsupervised and assist with development of less experienced employees. This includes giving direction in welding techniques in different processes.
- Responsible and reasonable control of raw material inventory.
- Work on fitting more complicated fabrications.
- Final verification of weld quality on the fabrications before Quality Assurance does final review.

*We will provide the resources and the framework for our employees to do whatever it takes to get the job done. Each employee is expected to act within the scope of this guideline but also be flexible in the performance of his or her duties in the JNE environment.*

**DESIRED QUALIFICATIONS**

- 5 to 7 years related experience
- Excellent FCAW and SMAW welding skills.
- Grade 10 with math
- Journeyman in welding or fabrication

**DESIRED WELDING PROCESS QUALIFICATIONS**

- ASME Section IX - SMAW 2G/5G, FCAW 1G roll, FCAW O
- CWB W47.1 – MCAW / FCAW O, SMAW O

EMPLOYEE ACKNOWLEDGEMENT:

DATE:

APPROVED BY:

DATE: