



POSITION GUIDELINE

POSITION: Quality Control Inspector DEPARTMENT: Quality Assurance
 REPORTS TO: Quality Assurance Supervisor DATE PREPARED: June 15, 2006

BRIEF DESCRIPTION OF RESPONSIBILITIES

- Responsible for working safely in accordance with JNE procedures and OH&S regulations. This includes wearing appropriate personal protective equipment and rigging, and maintaining good housekeeping in job area.
- Visual and dimensional inspection of items fabricated referencing approved drawings, codes, specifications and tolerances.
- Dimensional inspection specific to overall lengths, material size, depths and thickness, hole locations and sizes, weld locations, sizes, appearance and workmanship.
- Ensure proper identification of components prior to release.
- Assist in loading of trucks or trailers, as required, with finished product as it is inspected.
- Ensure all items are properly marked prior to release.
- Ensure project fabricated item lists are completed as work progresses.
- Inspect painted items for runs, orange peel and missed areas prior to release.
- Perform hydro testing of pressure piping and pressure vessels under guidance of supervisors.
- Document quality issues pertaining to workmanship in JNE Quality Assurance Log Book.
- Perform random inspection of raw material prior to fabrication.

We will provide the resources and the framework for our employees to do whatever it takes to get the job done. Each employee is expected to act within the scope of this guideline but also be flexible in the performance of his or her duties in the JNE environment.

DESIRED QUALIFICATIONS

- Good problem-solving skills
- Excellent interpersonal skills and communication skills (both written and verbal)
- 3-5 years work experience in structural fabrication and repair
- Working knowledge of gauge and test equipment
- Able to interpret codes and standards related to steel fabrication industry
- Knowledge of various NDT, and destructive testing methods
- Ability to read and interpret blueprints and drawings

EMPLOYEE ACKNOWLEDGEMENT:

DATE:

APPROVED BY:

DATE: