



POSITION GUIDELINE	
POSITION: Fabricator Class I	DEPARTMENT: Production
REPORTS TO: Fabricator Lead Hand	DATE PREPARED: Feb 3, 2009
BRIEF DESCRIPTION OF RESPONSIBILITIES	
<ul style="list-style-type: none"> ▪ Responsible for working safely in accordance with JNE procedures and OH&S regulations. This includes wearing appropriate personal protective equipment, using appropriate equipment and rigging, and maintaining good housekeeping in job area. ▪ Interpret drawings and organize work space and equipment with other lead hands. ▪ Determine schedule requirements and perform work efficiently to meet schedule and estimates. ▪ Assembling, fitting and welding of a fabrication according to specifications and drawings. By verifying the wire, gas, settings and the weld prep against the weld procedure for each weld. ▪ Material handling and moving of finished product. ▪ Responsible and reasonable control of raw material inventory. ▪ Work unsupervised on complicated fabrications and assist with development of less experienced employees. This includes giving direction in welding techniques for different processes. Also help train the new fabricators in best practices of fitting at JNE Welding. ▪ Final verification of dimensions and weld preps on the fabrications prior to Quality Assurance checking the fabrication to White flag that it is ready to weld. <p><i>We will provide the resources and the framework for our employees to do whatever it takes to get the job done. Each employee is expected to act within the scope of this guideline but also be flexible in the performance of his or her duties in the JNE environment.</i></p>	
DESIRED QUALIFICATIONS	
<ul style="list-style-type: none"> ▪ 5 to 7 years related experience ▪ Good layout, organizing and fabricating skills ▪ Journeyman in welding or fabrication. ▪ Grade 10 with math 	
DESIRED WELDING PROCESS QUALIFICATIONS	
<ul style="list-style-type: none"> ▪ ASME Section IX - SMAW 2G/5G, MCAW 2G, FCAW 3G-4G. ▪ CWB W47.1 – MCAW / FCAW O 	
EMPLOYEE ACKNOWLEDGEMENT:	DATE:
APPROVED BY:	DATE: